

## Technical Data Sheet

### Vitamide AR3XN 2689/1



Polyamide 66

#### Product Description

Vitamide AR3XN 2689/1 is a Polyamide 66 Glass Fiber, 50% filled material and is typically used in Injection Molding applications. Features include: Heat Stabilized.

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Heat Stabilized
<b>Additive</b>	Heat Stabilizer
<b>Application</b>	Closures
<b>Filler/Reinforcement</b>	Glass Fiber, 50%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Density	1.57	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield	240	MPa	ISO 527-2
Tensile Strain at Break	2.5	%	ISO 527-2
Flexural Modulus	13000	MPa	ISO 178
Flexural Stress	320	MPa	ISO 178
<b>Impact</b>			
Notched Izod Impact Strength	15	kJ/m <sup>2</sup>	ISO 180
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (0.45 MPa)	260	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	255	°C	ISO 75-2/A
DSC Melting Point	260	°C	ISO 3146
<b>Electrical</b>			
Dielectric Strength, (2.00 mm)	35	kV/mm	IEC 60243-1
Comparative Tracking Index (CTI), (Solution A)	450	V	IEC 60112
Surface Resistivity	1000000000 00000	ohm	IEC 60093
<b>Flammable</b>			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
<b>UL Information</b>			
Flame Rating	HB		UL 94

Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	280 to 300	°C
Mold Temperature	60 to 120	°C